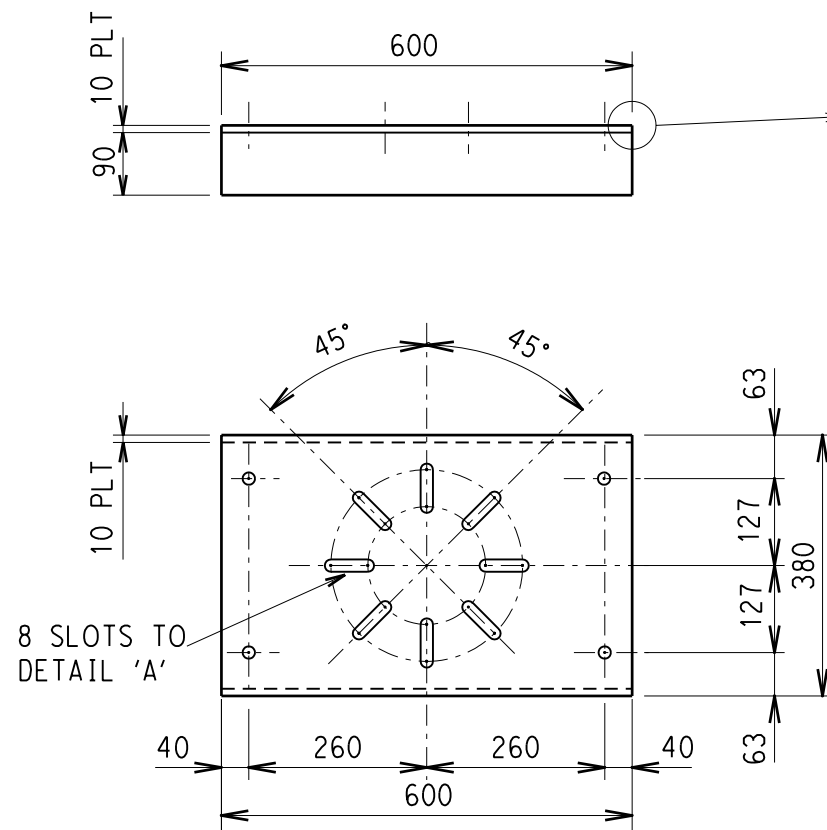
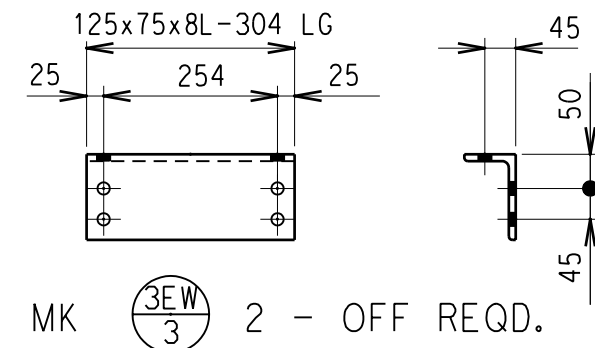
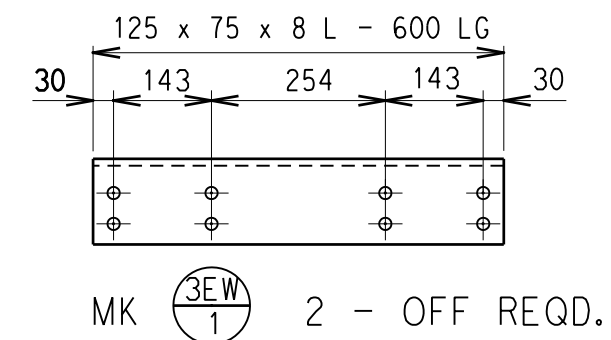
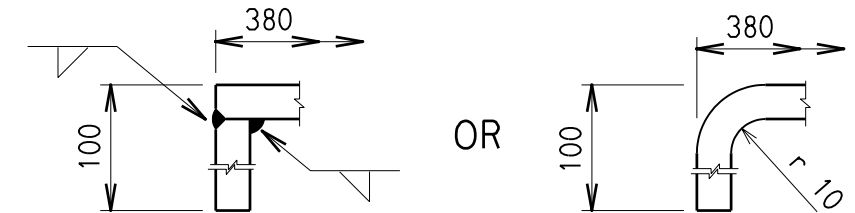


ASSEMBLY



DETAIL 'A'

SCALE 1 : 1



BOLT SCHEDULE (STRENGTH GRADE 4.6)				
MK	DIA	LENGTH	No OFF	WASHER/BOLT
1	M 16	35	8	1 FLAT
2	M 16	40	12	1 FLAT

BOLTS NOTE: ALL BOLTS TO BE GALVANISED

NOTES :

- ALL STEELWORK TO BE HOT DIP GALVANISED TO SANS 121.
- ALL MARKS TO BE STAMPED ONTO STEELWORK AND SHALL BE CLEARLY LEGIBLE AFTER GALVANISING.
- ALL STEELWORK FABRICATED, ERECTED AND LEVELLED TO A TOLERANCE OF $\pm 1,5\text{mm}$.
- ALL HOLES $\phi 18$ UNLESS OTHERWISE STATED.
- ALL BOLTS SECURING EQUIPMENT TO THIS STRUCTURE TO BE SUPPLIED BY EQUIPMENT CONTRACTOR.

MASS IN kg		
STRUCTURE	BOLTS	TOTAL
48,4	2,6	51,0

6		21/2/05	ITEM 2 REVISED.	A. D.			
5	A.C.B.	25/7/86	REDRAWN ON CAD. GEN. REVISED	V.P.H.	J.D.S.	305	MED.SUPP.4000 HIGH
4	A.C.B.	27/9/81	STEEL SIZES & MASS REVISED	Z.K.F.	R.J.C.	304	MED.SUPP.3500 HIGH
3	P.J.G.	5/4/77	MK 3EW/1 & 3 CHANGED	E. B.	A.D.R.	303	MED.SUPP.3000 HIGH
2	P.J.G.	23/7/75	8 SLOTTED HOLES WAS 16 OFF	P.C.	R.J.C.	302	MED.SUPP.2500 HIGH
1	P.J.G.	16/7/75	16 SLOTTED HOLES WAS 8 OFF	R.J.C.	P.J.G.	301	MED.SUPP.2000 HIGH
0			FIRST ISSUE / EERSTE UITREIKING			308	FOUNDATION
REV	AUTH MAG	DATE DATUM	REVISION/REVISIES INDEX REF/INDEKSVERW S2, S9	BY DEUR	CHKD NAGES	0.54/	REFERENCE DRAWINGS VERWYSINGSTEKENINGE
DRG. TEK REGISTR			SOUTH AFRICA ESKOM • EVKOM		MEDIUM EQUIP. SUPPORT CAP 'M5' ADJUSTABLE FIXING CENTRES		
			SUID AFRIKA		8 HOLES ON 172 TO 280 PCD M16 FIXINGS		
CHKD NAGES	R.J.C.	28.11 1974	APPROVED	GOEDGEKEUR P.PEARCE	0.54/779		REV 6.
DRAWN GETEKEN	G.W.F.	27.11 1974			29.11.74		
SCALE SKAAL	1 : 10						